



## Riser Inspection Report

**Customer:-** Woodside Mauritania  
**WO:-** TBA  
**PO:-** 7500064424  
**Date:-** 23-10-07

Size	6 5/8"	Wall	0.598"	Grade	G-105	Connection	FMC-69	Tool joint OD	8 1/2"	Pin ID	5 1/4"		
Inspection Specification Used:- FMC Doc No PSM-0000022268 Rev: C (Section-6.0 Rev-01)						√	Grant Prideco (Field Insp Procedure for Used XT & XTM) Rev-08						√

Jt No	Serial Number	Pin Cond	Box Cond	Pin OD	Box OD	Pin TS	Box TS	Pin Nose Dia	Counterbore Dia	Pin Lgth	Box Lgth	COMMENTS
1	NS21065	Corr (15°)	ACC	8 1/2"	8 1/2"	37 1/2"	17 1/2"	ACC	ACC	/	7.818"	
2	NS21194	ACC	ACC	8 1/2"	8 1/2"	37 1/2"	17 3/8"	ACC	ACC	7.809"	7.818"	
3	NS21154	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.807"	7.820"	
4	NS21187	Corr (15°)	*	8 1/2"	8 1/2"	37 1/2"	17 1/2"	ACC	ACC	/	/	* Stuck Box Protector
5	NS21148	ACC	ACC	8 1/2"	8 1/2"	37 3/8"	17 1/2"	ACC	ACC	7.808"	7.818"	
6	NS21058	ACC	ACC	8 1/2"	8 1/2"	37 3/8"	17 1/2"	ACC	ACC	7.809"	7.819"	
7	NS21117	ACC	ACC	8 1/2"	8 1/2"	37 5/8"	17 1/2"	ACC	ACC	7.808"	7.818"	
8	NS21094	ACC *	SD	8 1/2"	8 1/2"	37 1/8"	17 1/2"	ACC	ACC	7.808"	/	* "S" Seal damaged
9	NS21157	ACC	ACC	8 1/2"	8 1/2"	29 1/2"	17 1/2"	ACC	ACC	7.807"	7.818"	
10	NS21095	ACC	ACC	8 1/2"	8 1/2"	37"	17 1/2"	ACC	ACC	7.804"	7.820"	
11	NS21054	ACC	ACC	8 1/2"	8 1/2"	37 1/8"	17 1/2"	ACC	ACC	7.810"	7.818"	
12	NS21189	ACC *	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.806"	7.819"	* "S" Seal damaged
13	NS21108	SD	ACC	8 1/2"	8 1/2"	37 1/8"	17"	ACC	ACC	/	7.819"	
14	NS21149	ACC *	SD	8 1/2"	8 1/2"	37 1/4"	17 3/8"	ACC	ACC	7.806"	/	* "S" Seal damaged
15	NS21080	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.804"	7.818"	
16	NS21068	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.805"	7.819"	
17	NS21167	ACC *	ACC	8 1/2"	8 1/2"	37 1/4"	17 5/8"	ACC	ACC	7.806"	7.820"	* "S" Seal damaged
18	NS21186	ACC	ACC	8 1/2"	8 1/2"	37 1/8"	17 1/2"	ACC	ACC	7.806"	7.818"	
19	NS21088	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 3/8"	ACC	ACC	7.810"	7.819"	
20	NS21188	ACC *	SD	8 1/2"	8 1/2"	37 1/4"	17 5/8"	ACC	ACC	7.806"	/	* "S" Seal damaged
21	NS21111	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.808"	7.819"	
22	NS21120	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17"	ACC	ACC	7.806"	7.820"	
23	NS21072	ACC	ACC	8 1/2"	8 1/2"	37 3/8"	17 1/2"	ACC	ACC	7.807"	7.820"	
24	NS21138	Corr	ACC	8 1/2"	8 1/2"	37 3/8"	17 1/2"	ACC	ACC	/	7.818"	
25	NS21152	ACC	ACC	8 1/2"	8 1/2"	30 5/8"	17 1/2"	ACC	ACC			

Size	6 5/8"	Wall	0.598"	Grade	G-105	Connection	FMC-69	Tool joint OD	8 1/2"	Pin ID	5 1/4"	
------	--------	------	--------	-------	-------	------------	--------	---------------	--------	--------	--------	--

**LEGEND**

Connection	TD = Thread damage	SD = Seal damage	Corr = Corroded	ACC = Acceptable	IC = Internal coating	Classified as per NS-2 = A - E	N = None	Classified as per DS-1 = 1 - 4
Body / Tool joint	P = Premium Class	R = Reject	IP = Internal Pitting	EP = External Pitting	SAD = Slip Area Damage	CRK = Crack	US = Undersize Tool Joint OD	



## Riser Inspection Report

**Customer:-** Woodside Mauritania  
**WO:-** TBA  
**PO:-** 7500064424  
**Date:-** 23-10-07

Inspection Specification Used:- FMC Doc No PSM-0000022268 Rev: C (Section-6.0 Rev-01) √ Grant Prideco (Field Insp Procedure for Used XT & XTM) Rev-08 √

Jt No	Serial Number	Pin Cond	Box Cond	Pin OD	Box OD	Pin TS	Box TS	Pin Nose Dia	Counterbore Dia	Pin Lgth	Box Lgth	COMMENTS
26	NS21184	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.806"	7.818"	
27	NS21052	ACC	ACC	8 1/2"	8 1/2"	37 1/2"	17 1/2"	ACC	ACC	7.808"	7.820"	
28	NS21115	ACC	ACC	8 1/2"	8 1/2"	37 3/8"	17 3/8"	ACC	ACC	7.806"	7.819"	
29	NS21077	Corr (15°)	ACC	8 1/2"	8 1/2"	37 3/8"	17 1/2"	ACC	ACC	/	7.818"	
30	NS21146	Corr (15°)	ACC	8 1/2"	8 1/2"	37 1/4"	17 3/8"	ACC	ACC	/	7.818"	
31	NS21147	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	16 3/4"	ACC	ACC	7.804"	7.819"	
32	NS21099	ACC	ACC	8 1/2"	8 1/2"	37 1/8"	17 1/2"	ACC	ACC	7.808"	7.819"	
33	NS21182	Corr (15°)	ACC	8 1/2"	8 1/2"	37 1/8"	17 1/2"	ACC	ACC	/	7.818"	
34	NS21175	Corr (15°)	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	/	7.820"	
35	NS21155	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.810"	7.818"	
36	NS21057	ACC	ACC	8 1/2"	8 1/2"	30 1/2"	17 5/8"	ACC	ACC	7.809"	7.818"	
37	NS21090	ACC *	ACC	8 1/2"	8 1/2"	37 3/8"	17 1/2"	ACC	ACC	7.804"	7.819"	* "S" Seal damaged
38	NS21133	ACC	Corr	8 1/2"	8 1/2"	37 3/8"	17 1/2"	ACC	ACC	7.809"	/	
39	NS21178	ACC	ACC	8 1/2"	8 1/2"	37 1/2"	17 1/2"	ACC	ACC	7.807"	7.820"	
40	NS21059	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.808"	7.818"	
41	NS21114	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.809"	7.819"	
42	NS21112	ACC	ACC	8 1/2"	8 1/2"	37 3/8"	17 1/2"	ACC	ACC	7.803"	7.819"	
43	NS21162	Corr (15°)	ACC	8 1/2"	8 1/2"	37 3/8"	17 1/2"	ACC	ACC	/	7.818"	
44	NS21087	SD	ACC	8 1/2"	8 1/2"	37 3/8"	17 3/8"	ACC	ACC	/	7.819"	
45	NS21128	Corr (15°)	ACC	8 1/2"	8 1/2"	37 1/2"	17 1/2"	ACC	ACC	/	7.818"	
46	NS21081	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.809"	7.820"	
47	NS21150	ACC	ACC	8 1/2"	8 1/2"	37 3/8"	17 1/2"	ACC	ACC	7.807"	7.820"	
48	NS21097	Corr (15°)	ACC	8 1/2"	8 1/2"	37 1/2"	17 1/8"	ACC	ACC	/	7.818"	
49	NS21062	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	15 1/8"	ACC	ACC	7.808"	7.819"	
50	NS21056	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	14 3/8"	ACC	ACC	7.806"	7.818"	

Size 6 5/8" Wall 0.598" Grade G-105 Connection FMC-69 Tool joint OD 8 1/2" Pin ID 5 1/4"

Inspection Specification Used:- FMC Doc No PSM-0000022268 Rev: C (Section-6.0 Rev-01) √ Grant Prideco (Field Insp Procedure for Used XT & XTM) Rev-08 √

**LEGEND**

Connection	TD = Thread damage	SD = Seal damage	Corr = Corroded	ACC = Acceptable	IC = Internal coating	Classified as per NS-2 = A - E	N = None	Classified as per DS-1 = 1 - 4
Body / Tool joint	P = Premium Class	R = Reject	IP = Internal Pitting	EP = External Pitting	SAD = Slip Area Damage	CRK = Crack	US = Undersize Tool Joint OD	



## Riser Inspection Report

**Customer:-** Woodside Mauritania  
**WO:-** TBA  
**PO:-** 7500064424  
**Date:-** 23-10-07

Jt No	Serial Number	Pin Cond	Box Cond	Pin OD	Box OD	Pin TS	Box TS	Pin Nose Dia	Counterbore Dia	Pin Lgth	Box Lgth	COMMENTS
51	NS21109	ACC *	TD	8 1/2"	8 1/2"	37 1/4"	17"	ACC	ACC	7.804"	/	* "S" Seal damaged
52	NS21173	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.806"	7.818"	
53	NS21066	ACC	ACC	8 1/2"	8 1/2"	37 3/8"	17 1/2"	ACC	ACC	7.808"	7.819"	
54	NS21127	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.805"	7.818"	
55	NS21179	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.807"	7.818"	
56	NS21141	Corr (15°)	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	/	7.820"	
57	NS21093	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.808"	7.818"	
58	NS21158	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.809"	7.819"	
59	NS21055	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.806"	7.818"	
60	NS21096	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.804"	7.819"	
61	NS21172	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.804"	7.818"	
62	NS21074	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.806"	7.818"	
63	NS21082	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.809"	7.820"	
64	NS21083	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.807"	7.819"	
65	NS21084	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.810"	7.820"	
66	NS21118	ACC	SD	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.808"	/	
67	NS21070	ACC *	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.809"	7.819"	* "S" Seal damaged
68	NS21139	ACC	ACC	8 1/2"	8 1/2"	37 1/8"	17"	ACC	ACC	7.808"	7.818"	
69	NS21161	ACC *	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.808"	7.818"	* "S" Seal damaged
70	NS21191	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 3/8"	ACC	ACC	7.809"	7.819"	
71	NS21183	Corr (15°)	ACC	8 1/2"	8 1/2"	37 3/8"	17 1/2"	ACC	ACC	/	7.820"	
72	NS21177	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.807"	7.818"	
73	NS21135	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17"	ACC	ACC	7.808"	7.818"	
74	NS21180	ACC	TD	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.807"	/	
75	NS21106	ACC	ACC	8 1/2"	8 1/2"	37 1/4"	17 1/2"	ACC	ACC	7.809"	7.819"	

### LEGEND

Connection	TD = Thread damage	SD = Seal damage	Corr = Corroded	ACC = Acceptable	IC = Internal coating	Classified as per NS-2 = A - E	N = None	Classified as per DS-1 = 1 - 4
Body / Tool joint	P = Premium Class	R = Reject	IP = Internal Pitting	EP = External Pitting	SAD = Slip Area Damage	CRK = Crack	US = Undersize Tool Joint OD	